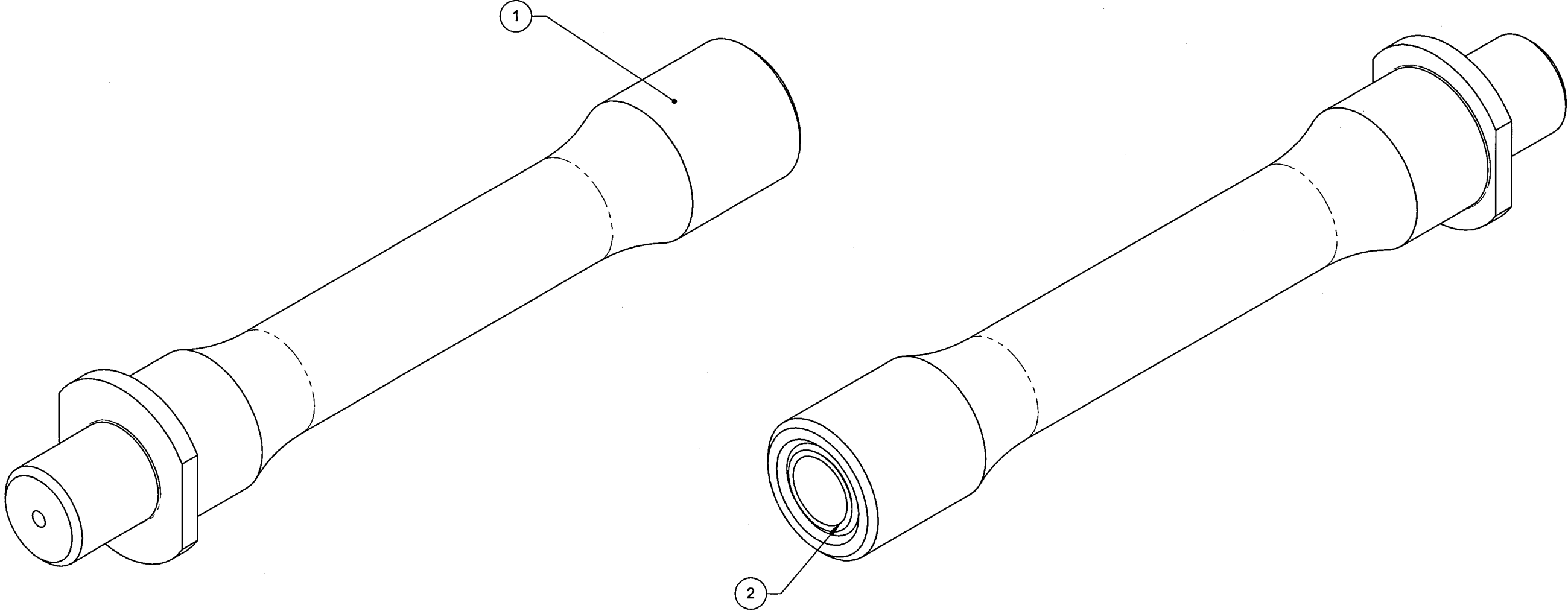


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5541-041	GROUND HANDLING PIN ASSY
1	1	D5541-1	GROUND HANDLING PIN
2	1	MS21209F7-10	HELICOIL, LOCKING



**D5541-041 GROUND HANDLING PIN ASSY**

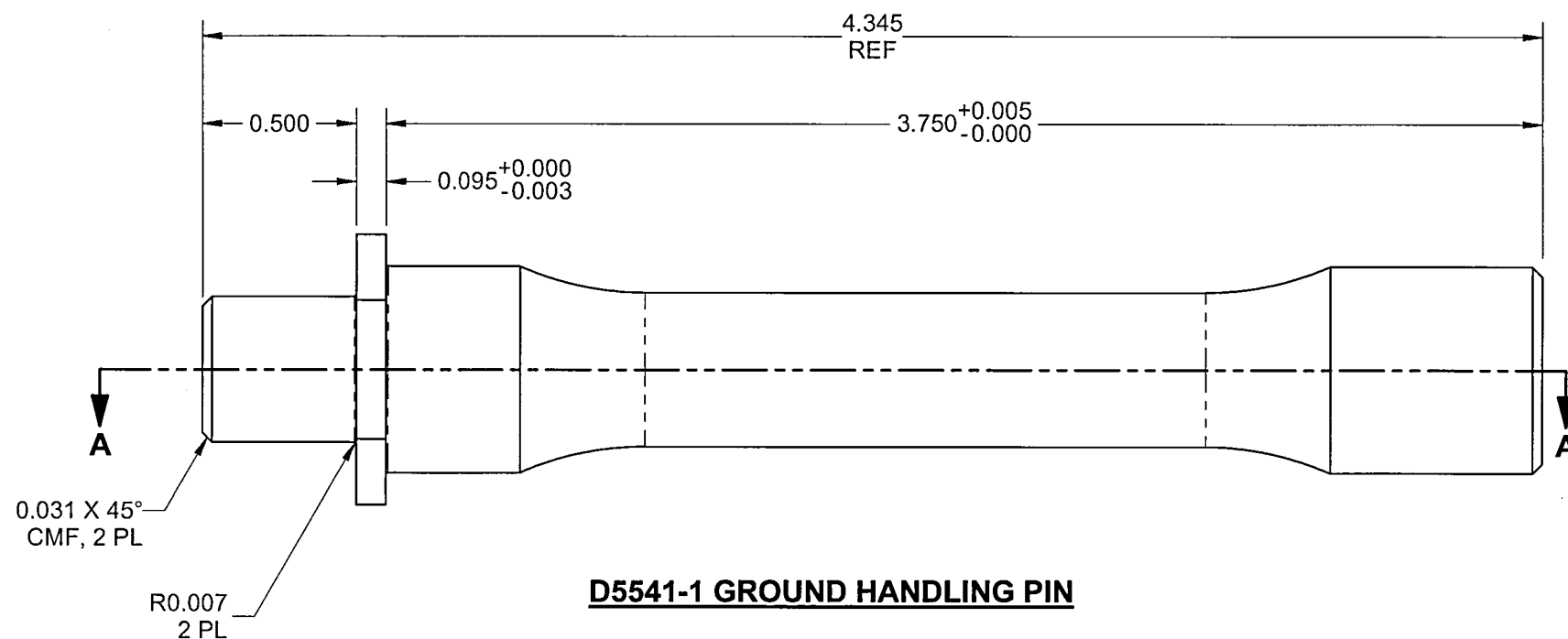
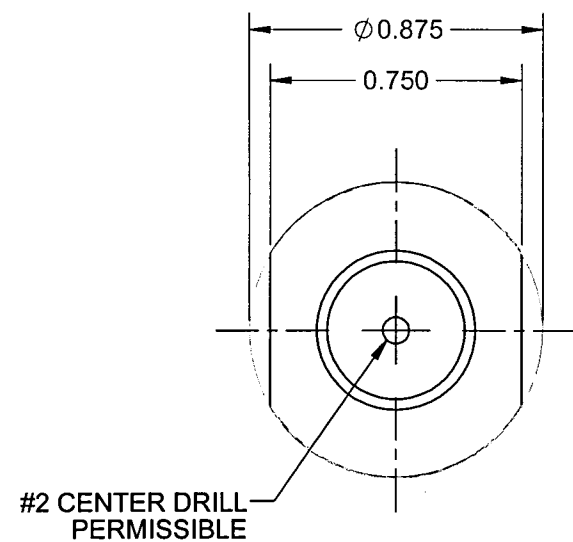
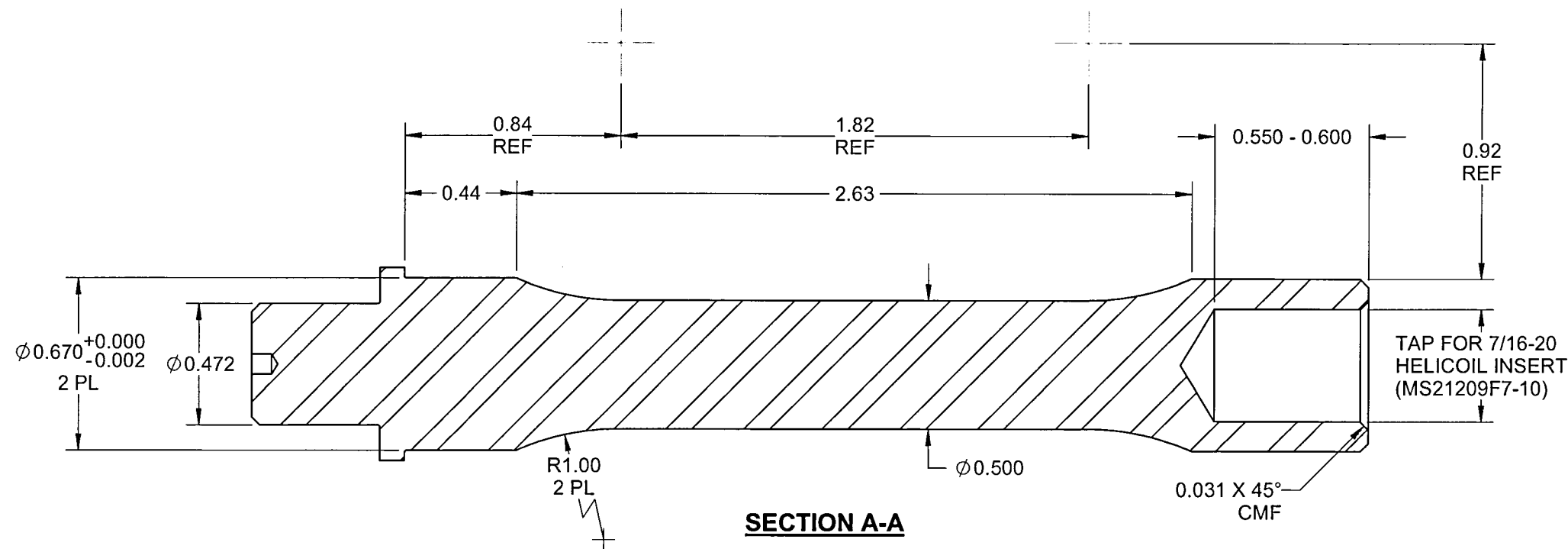
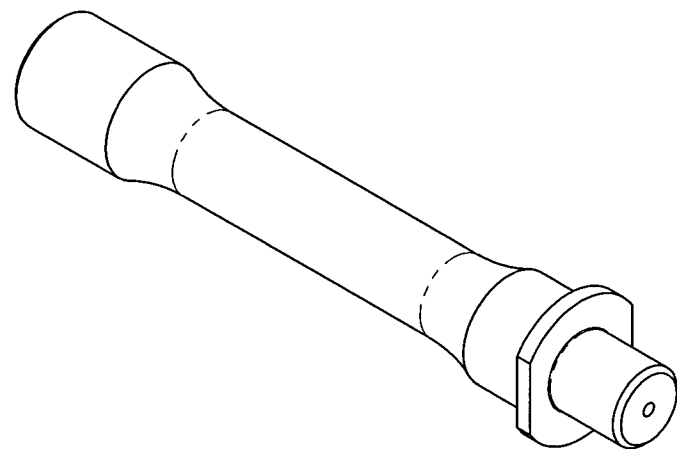
**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.29 lbs

**RELEASED**  
2017-08-01  
ECN 17-607

APPROVED

A	NEW ISSUE	ML	17.06.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5541	SHEET 1 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	CP	GROUND HANDLING PIN	NTS
DATE	17.06.16	COPYRIGHT © 2017 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



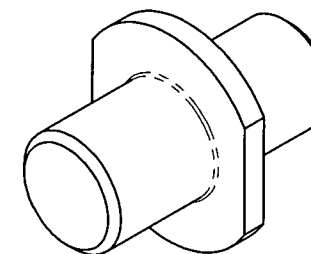
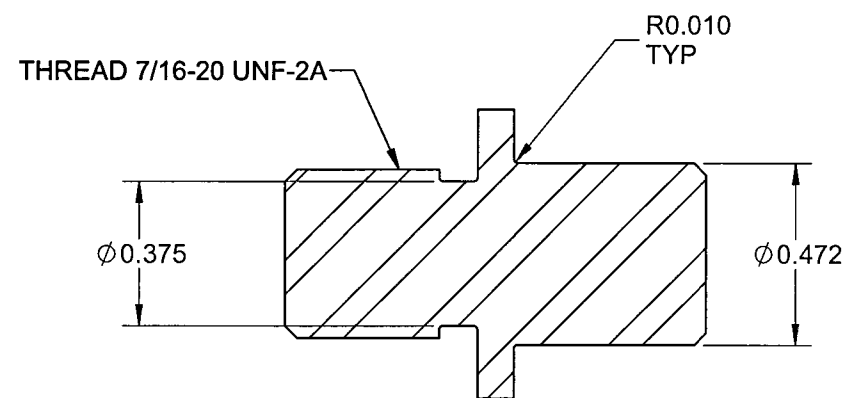
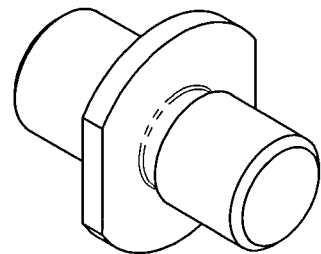
# NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR  
PER ASTM A582  
(REF DART SPEC M303R)  
OR: AISI 304/316 STAINLESS STEEL ROUND BAR  
PER ASTM A276  
(REF DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.29 lbs

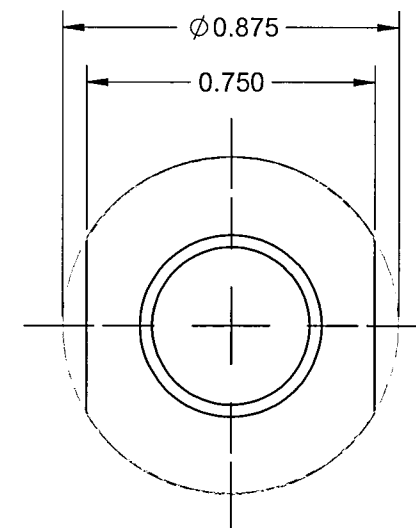
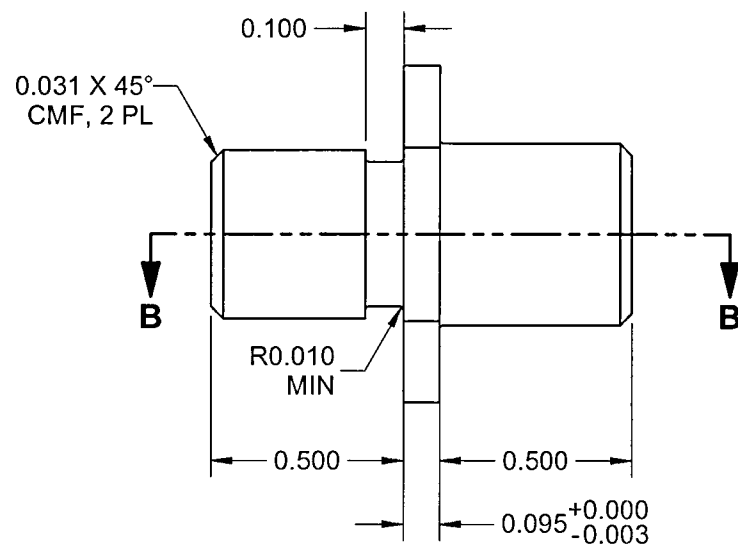
RELEASED  
2017-08-01

APPROVED

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	ML	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	JFS	<b>D5541</b>	SHEET 2 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	CP	<b>GROUND HANDLING PIN</b>	NTS
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**SECTION B-B**



**D5541-3 GROUND HANDLING NUT**

**NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR  
PER ASTM A582  
(REF DART SPEC M303R)  
OR: AISI 304/316 STAINLESS STEEL ROUND BAR  
PER ASTM A276  
(REF DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.06 lbs

RELEASED  
2017-08-01

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DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	ML	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	JFS	<b>D5541</b>	SHEET 3 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	CP	<b>GROUND HANDLING PIN</b>	NTS
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8 7 6 5 4 3 2 1

D

D

C

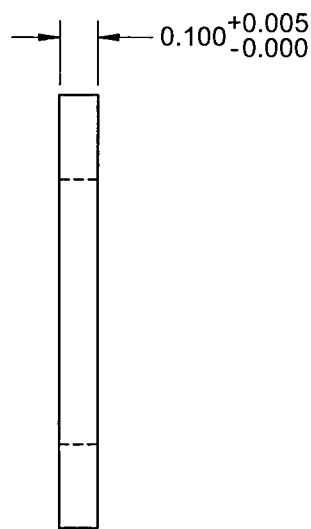
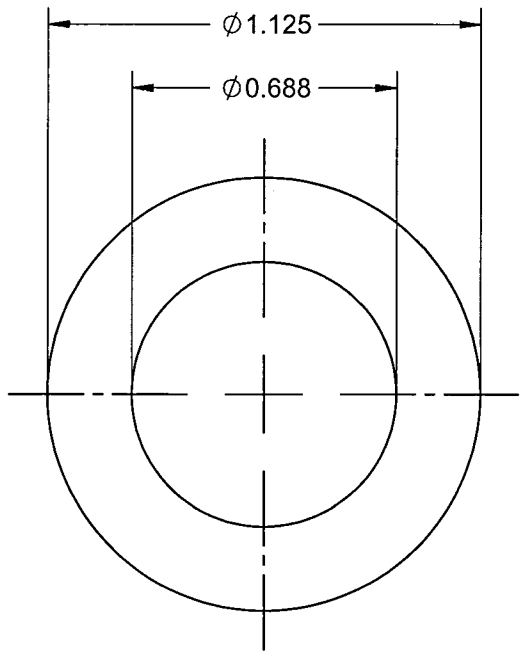
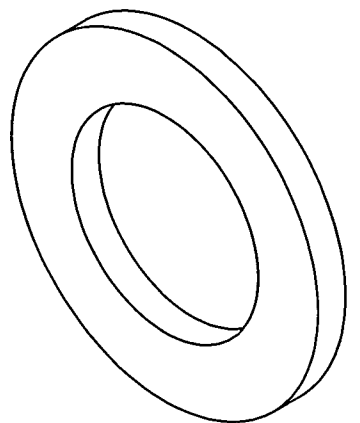
C

B

B

A

A



**D5541-5 GROUND HANDLING WASHER**

**NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR  
PER ASTM A582  
(REF DART SPEC M303R)  
OR: AISI 304/316 STAINLESS STEEL ROUND BAR  
PER ASTM A276  
(REF DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

**RELEASED**  
2017-08-01  
*On*

**APPROVED**

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO. <b>D5541</b>	REV. A
MFG. APPR.	JFS	SHEET 4 OF 4	
APPROVED	WM	TITLE	SCALE
DE APPR.	CP <i>off</i>	<b>GROUND HANDLING PIN</b>	NTS
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8 7 6 5 4 3 2 1